

# 1140 INSTALLATION





# QUICK INSTALLATION GUIDE

## 39.1140 SERIES DRAWER SLIDE

### (Step 1) BEFORE YOU START

- Read the quick installation guide first before installation.
- Recommended screws for fixing - Repon customized counter sink screws or equivalent. Each side of slide requires at least 6 screws.

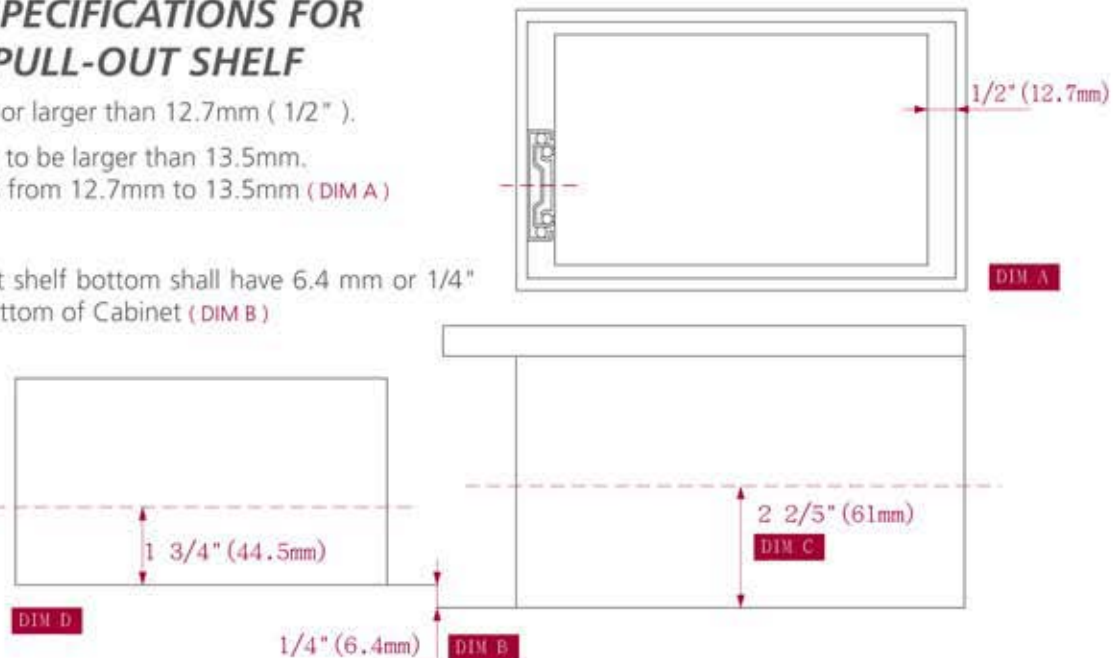
### (Step 2) TECHNICAL SPECIFICATIONS FOR DRAWER OR PULL-OUT SHELF

- Side clearance must be equal to or larger than 12.7mm ( 1/2" ).  
\* Side clearance is suggested not to be larger than 13.5mm.  
Soft close side clearance ranges from 12.7mm to 13.5mm ( DIM A )

- Bottom of drawer or pulling-out shelf bottom shall have 6.4 mm or 1/4" minimum clearance from the bottom of Cabinet ( DIM B )

- Mark a 61 mm or 2 2/5" line from the bottom of cabinet ( DIM C )

- Mark a 44.5mm or 1 3/4" line for the bottom of drawer ( DIM D )



### (Step 3) INSTALL CABINET MEMBER TO CABINET

- Push down or lift up release trigger on the right or left to disconnect the drawer member.
- Align top of cabinet member to the 61 mm or 2 2/5" line, and place slide 2 mm backward from cabinet opening.
- Fix the slides through the most flexible holes on breather tab for best slide performance. Leave the screw loose for final adjustment. Move the slides back and forth, and make sure no screw is bound.

### (Step 4) INSTALL DRAWER MEMBER TO DRAWER

- Align top of drawer member to the 44mm or 1 3/4" line, and place drawer member 2 mm backward from the drawer front or the pulling-out shelf edge. Shall the silencing cushion is used, place drawer member 5.2 mm backward.
- VERY IMPORTANT!!** Screw must be flush or under slide members or it might cause malfunction to self close. Leave the screw loose for final adjustment.

### (Step 5) INSERT DRAWER INTO CABINET

Make sure the bearing retainers are fully forward. Insert drawer member into the cabinet member, and then close the drawer

### (Step 6) FINAL ADJUSTMENT

Try to open and close the drawer to see if the soft close and slides function correctly. If so, secure the screws and install additional screws as necessary. If not, please make adjustment till soft close and slides function correctly.